

**ACC51 (AF 230200003 (5L)/230200004 (25L))
PCB CLEANER**

Introduction

ACC51 PCB cleaner is a fast evaporating unique universal solvent blend designed to remove all flux residues, uncured surface mount adhesives and solvent soluble coatings (e.g. **ACC11 Acrylic coating, ACC10 Silicone coating**)

Key Features

- Removes fluxes and residues, especially no clean and lead free
- Removes uncured surface mount adhesive residues from stencils and application equipment
- Removes solvent soluble coatings (ACC Acrylic and Silicone coatings)
- RoHS compliant

Use Information

The product may be used as a cold cleaner by immersion (with ultrasonics – flame proofed equipment), brushing / wiping or in flame proofed spray equipment to remove fluxes, flux residues or uncured Surface Mount adhesive.

Direct contact for 1 – 15 minutes should be sufficient to remove even the most stubborn of residues

Property	Test Method	Value
Appearance	Visual	Clear, colourless liquid
Odour		Mild, sweet smelling
Density (25C, g/ml)	ASTM D70	0.79
Flash Point (C)	ASTM D93	< 0
Pensky Martin (closed cup)		
Miscibility		partially miscible with water , totally miscible with alcohols
Compatibility		
- Metals	Excellent	
- Plastics	Can affect stressed sensitive plastics like polycarbonate - test	
- Rubbers	Excellent – some reversible swelling	
Flammability		Highly flammable under EU and UK regulations
Storage		Flammable liquid storage

Health and Safety

Health and safety sheet available separately

Availability

5L ; 25L UNII containers (400ml aerosols –see separate datasheet)

Storage and Shelf Life

Minimum 2 years unopened at 5 – 30C

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Disclaimer: -

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